



Landesgesellschaft
Österreich

CERTIFICATE

The Certification Body
of TÜV SÜD Landesgesellschaft Österreich GmbH

certifies that

Liebherr-Transportation Systems Marica EOOD

Bozhil Hodzhev 2A
4204 Caracovo
Bulgaria

is qualified to perform welding work within the range of certification

according to

EN 15085-2:2008

For the Range mentioned in the enclosure to this certificate.

The certificate is valid until **06.03.2023**

Certificate-Registration-No. TÜVSÜDLGÖ/15085/CL1/068/6/09



Vienna, 18.03.2022



Certification Body
of TÜV SÜD Landesgesellschaft Österreich GmbH
Franz-Grill-Straße 1, 1030 Wien, Austria



Enclosure 1 / 2 to certificate no.: TÜVSÜDLGÖ/15085/CL1/068/6/09

The following range is certified

acc. to EN 15085-2:2008:

Certification level: CL 1

Application area: New manufacture of railway vehicle parts and their components

- supporting frames or internal and external equipments
- self-supporting equipment boxes, ventilation grills
- external machine equipments
- roof constructions (paneling)
- interior constructions and driving cab equipments

without design, purchase, assembly, resale and repair

Welding process acc. to EN ISO 4063	Material group acc. to CEN ISO/TR 15608	Dimensions	Comments
141	8 23	t = 1,0 – 3,0 mm t = 1,0 – 12,0 mm	--- BW; FW: t=1 -16 mm
786	8 22	M3 – M4 M3	--- ---

Responsible welding coordinator: Stoyan Momnev, geb. 08.12.1982 (IWE)

Deputy with equal rights: ---

Deputy: Petko Ivanov Hristodorov, geb. 21.03.1962 (IWS)

Comments:

Following welding coordinators are allowed to test welders / operators in accordance with the applicable standards in the scope of this certificate: ---

Further details of the review can be found in our report no. 725196422-TWa.
The general provisions must be observed.